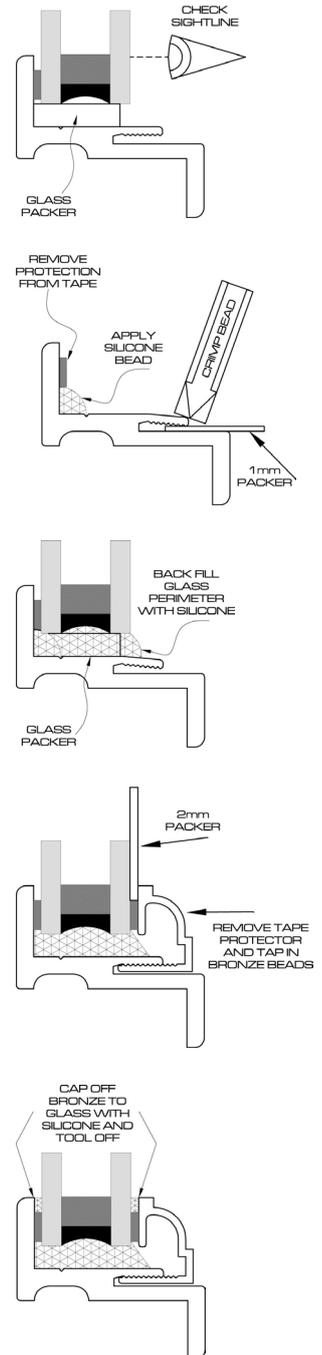


architectural BRONZE CASEMENTS

GLAZING WITH BRONZE BEAD

1. It is important that glazing is carried out in dry conditions.
2. For side opening windows, pack the base of the sash on the handle side using the black 4mm packer provided, supporting the opening sash within the fixed frame. Engage all latches, stays and locking screws.
3. Before removing security glazing tape, cut up and position glass packers to the base of the window, position them short end in and cut them to ensure they do not project past the glass when fitted. Place the glass into the frame, checking for correct fit and alignment of sightlines with the bronze frame.
4. Take out the glass and remove any protective tape from the double glazed unit. Clean the faces of the glass that will come into contact with security tape or silicone with IPA cleaner.
5. If necessary, re-clean the frame rebate with IPA cleaner before removing the protective strip from the security glazing tape. Apply a continuous bead of silicone between the security tape and the corner of the frame rebate, as illustrated, prior to fitting the glass back onto its packers in their original position.
6. Carefully secure glass back into position confirming full contact of glass with the security tape and all packers are concealed. Toe and heel the glass as illustrated to prevent any lateral movement and transfer the weight of the glass to the hinges. Check all packers are set back from or flush with the face of the glass.
7. Fill the gap between the glass and frame with the silicone provided.
8. Do not use any sealant other than a low modulus neutral cure silicone. Where clients supply their own glass, please ensure the silicone is compatible with the double glazed units.



Crimp the leg on the frame against a 1mm packer, 50mm from the corners and every 200mm along the length.

Fit the bead short lengths first, placing a 2mm packer between the glass and the bead to leave a consistent 2mm gap. Spring in the longer lengths and check alignment at mitred corners.

Cap off glass internally and externally with the black silicone provided and tool off as illustrated. Glaze bar beads should be applied and capped off top and bottom as per the standard bead.

These guidelines are supplied for information only. Suitability of materials, tolerances and preparation methods suggested must be confirmed by the end user, client, installer or architect.